

## Technical Data Sheet

# Ketone Resin 615

### Polyketone Resin

<b>Description</b>	KETONE RESIN 615 is a polyketone resin based on cyclohexanone and formaldehyde. (CAS Number: 25054-06-2)
<b>Properties</b>	KETONE RESIN 615 is soluble in solvents like toluene, alcohols, ketones, esters, glycols and chlorinated hydrocarbons
<b>Typical Applications</b>	KETONE RESIN 615 is widely used in coatings, printing inks and in polyurethane resins

<b>Technical Data</b>	PROPERTY	TYPICAL VALUE	TEST METHOD
	Physical Appearance	Flakes	Visual
	Hydroxyl Value (mg KOH/g)	205	ISO 4629-3:2018
	Softening Point (°C)	106	ISO 4625-1:2004
	Colour Gardner (50% toluene)	Max. 1	ISO 4630:2015
	Water content (%)	Max. 0.6	ISO/DIS 15512
	Acid value (mg KOH/g)	Max. 0.5	ISO 2114:2000

\* slight variations in colour may occur but this will not affect the product performance

<b>Packaging</b>	Paper bags 25 KG (40 bags per pallet of 1000 KG) Big-bags 500 KG (2 bags per pallet of 1000 KG)
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<b>Storage Conditions</b>	Keep cool and dry
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<b>Safety Requirements</b>	KETONE RESIN 615 is not classified as dangerous according to ADR Always ensure that all health and safety procedures are in accordance with local and national Government requirements
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Any technical recommendations given by us whether orally or in writing are not binding on us, also with regard to any rights of third parties. Prospective users should conduct their own trials to determine whether our products are suitable for the intended purpose. Our liability is governed by our general conditions of sale.

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